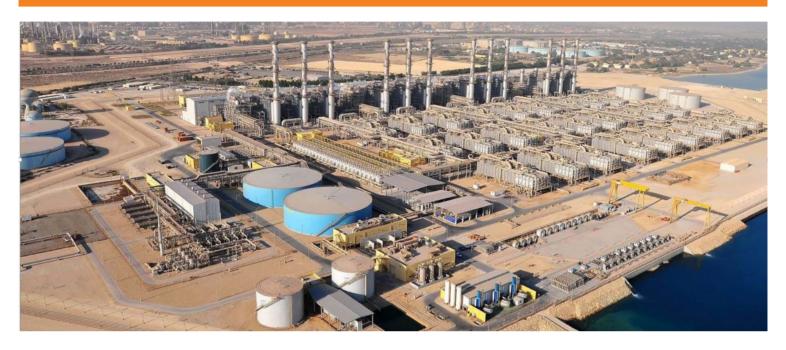
Jubail O&M Company

Automated key management solutions Highest availability with minimal downtime



Experience a safer and more open world



THE COMPANY

Founded in 2008 and located in the Jubail industrial City of Saudi Arabia, Jubail Operations & Maintenance Company (JOMEL) is responsible for the operation and maintenance of the Marafiq Independent Water and Power Project (IWPP), one of the largest and most sophisticated power & desalination plants in the world. This efficient and environment-friendly plant can produce 2,743.6 Mega Watt of electricity and 8,000,000 cubic meters of water every day.

CHALLENGES

With more than **230** staff operating at a single site, the manual process of managing and controlling of the facility's critical keys to electrical switchgear, hazardous systems, vital plant compartments and equipment has been a challenging task as the number of keys continue to grow as the business scales up over the years.



EFFICIENCY & PRODUCTIVITY

Searching for the right keys to provide access to the authorised personnel became a tedious chore during busy hours.



HIGH ADMINISTRATION COST

Keys are managed manually under the supervision of operations leaders, to ensure that only authorised users had access to the specific keys.



AUDIT REVIEW

Key movements were recorded on a logbook with handwritten details of keys signed in and out with staff's signature that became **illegible** over time.

SOLUTIONS

Traka's *key management systems* were installed to streamline the operational process:

- Keys to critical equipment and plant rooms are safely stored when they are most needed
- Keys are automatically distributed to authorised user
- **Full audit trail** of all users and key movements is retained within the system and software, TrakaWEB



REDUCED DOWNTIME (SPEED OF ACCESS)

Description search feature for keys that helps staff find the right keys and gain access to them in just a few seconds.



AUTOMATED PROCESS (24/7 AVAILABILITY)

Key and cabinet **access rights** are provided based on staff schedules, this ensured that access is obtained only during authorised time periods.



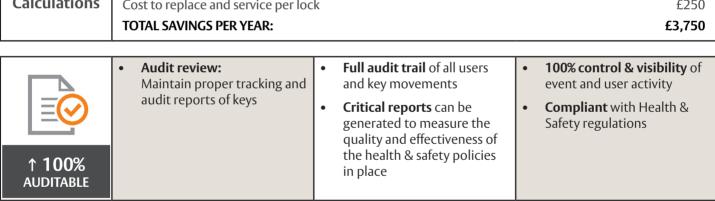
AUDIT REPORT & COMPLIANCE

100% traceability ensures that JOMEL is always fully aware where each key is located while ensuring that staff return keys on time.

RESULTS

	CHALLENGES	APPLICATIONS	RESULTS
	Efficiency: Each staff spent >10min per day searching and queuing for the right keys	Description search feature: Helps authorised staff find the right keys in seconds	95% speed of access: Quicker response time during emergencies and unplanned maintenance
	Administrative cost: Keyn are managed managed.	Access schedule: Access right to keye are	• 24/7 availability:
↑ 95% EFFICIENCY	Keys are managed manually under the supervision of operations leaders	Access right to keys are provided based on staff's schedules	The automated process ensures keys are where they are most needed
Savings from increased in speed of access to keys			
ROI	Avg. time spent looking for keys pe	8 hours	
Calculations	Avg. cost of time saved/month: La	. cost of time saved/month: Labour rate (£6/hour) x 20 days	
	TOTAL SAVINGS PER YEAR:		£11,520

Security: Exception report for 100% accountability: Lost keys can become a "overdue keys" can be Zero report of lost keys since generated security threat implementation. Cost of replacing keys: **Automatic email reminders Prevent** staff from leaving the facility without returning Rekeying expenses can add are sent when keys are not up as business scales up returned the keys **↑ 100% ACCOUNTABLE** Savings from damaged locks or lost keys **ROI** Avg. number of keys lost per year (est.) 15 keys **Calculations** Cost to replace and service per lock £250 **TOTAL SAVINGS PER YEAR:** £3,750



"It is an easy-to-use system that helped us to control access to the key along with tracking history. A fingerprint reader makes it more secure. Availability of the systems even during power supply interruptions is a great feature. As the results were good, we added another system to our existing one."

Pradeep Adatrao Ralini Technical Asset Manager, JOMEL

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